



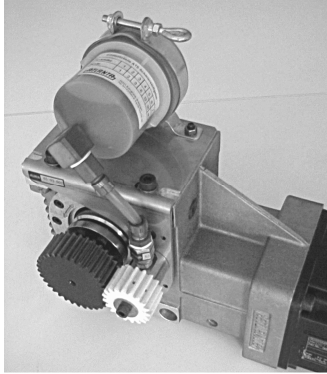
ATLANTA

Operating Instructions

BKI 105 e

4100-001-04/93

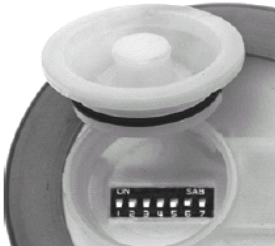
Department	TB / Schell	Electronically controlled lubricators 125 cm ³ battery-operated and with external power supply 65 91 050; 65 91 053; 65 91 054; 65 91 059; 65 91 061; 65 91 064	Page	1	4
Rev. Index	D		Name	Schell	10-04-03
Date	4.04.2014		Released	TB/Lorch	10-04-03



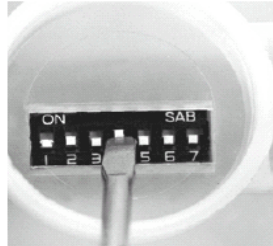
Features:

- Precise dosing of lubricant.
- Activation, deactivation, and setting of grease supply via micro-switch.
- Automatic pressure control from 0.2 to 3 bar.
- Non-explosive – Ex protection PTB; BVS and CE tested.
- To be mounted in any position.
- Can be used again and again for many years.
- Refillable.

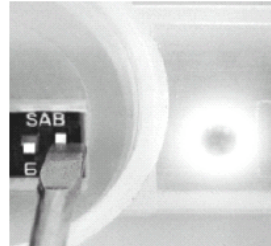
Start-up:



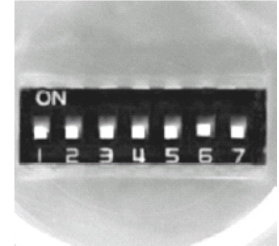
Remove protective lid and switch on lube dispenser



Any dosage required can be set via DIP switch combinations

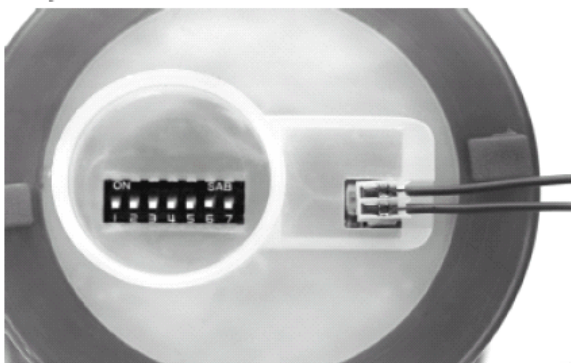


DIP switch 7 active, indicator light blinks approx. every 20sec

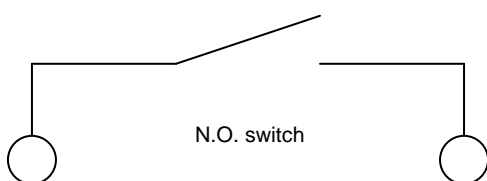


To switch off: turn all switches down

Synchronisation with machine operating time



Setting same as so far. Extend contact cable and connect to limit switch or contactor with floating contact. No external power supply required.



Advantages:

Change of lubricating time or combinations of switching times possible (see also page 2 setting combinations).

If battery-operated:

Battery capacity approx. = 2600 mA

Consumption in 1 year:
25 microamperes x 8640 h = 216 mA

Signal light (also with external power supply):

8 microamperes x 8640 h = 69 mA

Yearly consumption = 285 mA

Tip:

Before using the lube dispenser for the first time fill the hose with grease and soak the felt gearwheel with grease.

Visual control of the grease filling at the transparent housing of the lube dispenser. Signal light blinks also when the lube dispenser is empty.

The lube dispenser is equipped with a magnetic-field sensor for signalling when it is empty.



ATLANTA

Operating Instructions

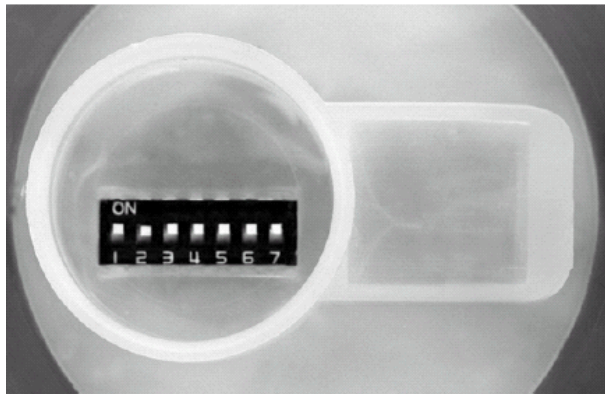
BKI 105 e

4100-001-04/93

Department	TB / Schell	Electronically controlled lubricators 125 cm ³ battery-operated and with external power supply 65 91 050; 65 91 053; 65 91 054; 65 91 059; 65 91 061; 65 91 064	Page	2	4
Rev. Index	D		Name	Schell	10-04-03
Date	4.04.2014		Released	TB/Lorch	10-04-03

Pressure build-up times:

When starting the unit for the first time a certain time is necessary to build up the pressure. Due to the electro-pneumatic reaction in the built-in nitrogen chamber the pressure is transmitted to the piston via a bellows. This chamber has to be replaced at the end of the lubricating time.



Simply set the desired operating time and mount it. The resulting pressure build-up times are then as follows:

Time setting in months	1	2	3	6	12	18
DIP switch	1	2	3	4	5	6
Pressure build-up time in days	1	2	3	6	10	14

Lubrication starts after the appropriate pressure build-up. The pressure remains built-up even if the lubricator is switched off for some time. Therefore lubrication begins immediately after switching on the lubricator again because the pressure remains built-up.

Immediate lubrication and safety check

Set all switches to the "on" position. Pressure build-up time approx. 6 – 8 hours. Then reset all switches and set the desired operating time. The signal light blinks.

Visual control of the pressure build-up by marking the filling state at the transparent housing. Depending upon the dosage chosen the piston in the lube dispenser should move downward from the marking for more or less time during the pressure build-up.

Important information!

Ambient temperature max. -20°C to max. +50°C.
Avoid electrostatic charging of the lube dispenser (e.g. due to friction with cloth or strong air currents).

Setting combinations for lube dispensers

DIP switch position	Daily amount of lubricant	Lubricating times of lubricator
7 = switch for „ON“ – signal light blinks at short intervals		
6 = 18 M	0.175 cm ³	18 months
5 = 12 M	0.35 cm ³	12 months
4 = 6 M	0.70 cm ³	6 months
3 = 3 M	1.30 cm ³	3 months
2 = 2 M	2.10 cm ³	2 months
1 = 1 M	4.00 cm ³	1 month
All switches activated	9.00 cm ³	14 days
Combinations:		
5 + 4	1.05 cm ³	121 days
5 + 3	1.74 cm ³	71 days
4 + 3	2.08 cm ³	57 days
5 + 4 + 3	2.35 cm ³	52 days
5 + 2	2.45 cm ³	51 days
4 + 2	2.60 cm ³	45 days
3 + 2	3.48 cm ³	35 days
5 + 3 + 2	3.83 cm ³	30 days
4 + 3 + 2	4.16 cm ³	28 days
5 + 4 + 3 + 2	4.53 cm ³	27 days
4 + 1	4.80 cm ³	24 days
3 + 1	5.56 cm ³	23.5 days
2 + 1	6.26 cm ³	20 days
5 + 2 + 1	6.61 cm ³	19 days
3 + 2 + 1	7.65 cm ³	17 days
5 + 3 + 2 + 1	8.00 cm ³	16 days
4 + 3 + 2 + 1	8.33 cm ³	15 days
5+4+3+2+1	8.70 cm ³	14.5 days

Technical tips:

Extension with hose or tube is possible up to approx. 1.5 m for grease lubrication and 5 m with oil lubrication. In this case the lubrication charts do not apply because the viscosity of the lubricant and the length of the hose influence the flow behaviour of the lubricant. Mind the correction factors on page 3. There is less resistance in case of oil filling; therefore we recommend to use a check valve with 0.2 bars. The lube dispenser lubricates constantly, i.e. no impulse lubrication.

Technical data for battery-operation:

Supply voltage (2 x 1.5V) 3V
BSV 03 ATEX E 223
Standard type: Varta Electric Power 8008 for Groups I and IIC T 3
Special type: Varta Industrial Mignon / AA for Groups I and IIC T 4
II 2G EEx ib IIC T4/T3
I M2 EEx ib I
No Ex protection is provided for lube dispensers with external power supply or synchronisation.





ATLANTA

Operating Instructions

BKI 105 e

4100-001-04/93

Department	TB / Schell	Electronically controlled lubricators 125 cm ³ battery-operated and with external power supply	Page	3	4
Rev. Index	D		Name	Schell	10-04-03
Date	4.04.2014		Released	TB/Lorch	10-04-03

Correction factors for lubricant dosage:

Tube/hose length mm	Synchronous operation with machine f_{sv}	Tube/ hose connecting set f_{SR}
<200	1.25	1
>200	1.25	1,16

If not synchronised with the machine operating time (in the case of continuous lubrication), only the factor f_{SR} will be considered.

Temperature factor f_T :

Temperature range	Microlube GB O	Structovis AHD
-20 ...+15°C	2	1,5
+15 ...+35°C	1	1
+35 ...+50°C	0.5	0,7

Note:

The correction factors are based upon experience values determined by experiments. If required and/or for specific applications they should be verified and adapted as necessary.

Example:

A toothed-rack gear unit $m=2$ with a travelling speed of $v=1.5m/s$ shall be lubricated with an electronically controlled lube dispenser via a felt gearwheel with Klüber Structovis AHD. The following parameters are to be considered:

- The grease supply from the lube dispenser to the felt gearwheel runs through a hose which is 600 mm long.
- The lube dispenser shall be synchronised with the machine.
- Ambient temperature 10°C.

According to the grease dosage diagram for felt-wheel lubrication (catalogue Servo-drive Systems) the dosage for this type of drive is approx. 0.35 cm³ of grease.

The actually needed amount of lubricant, if the described parameters are considered, can be calculated as follows:

$$0.35 \times 1.16 \times 1.25 \times 1.5 = 0.76 \text{ cm}^3$$

In the chart „setting combinations for lube dispensers“ the lubricant quantity of 0.7 cm³, corresponds to the DIP-switch position 4 .

External power supply: 65 91 061

End position recognition: 65 91 050; 65 91 054; 65 91 059; 65 91 061



Technical description for external power supply and synchronisation with machine operating time:

Colour

brown
black
white / blue

Connection

+ (positive) supply voltage, 3 V DC (DC voltage)
- (negative) supply voltage, 3 V DC (DC voltage)
connection for synchronisation of the machine operating time via floating contact.

Technical data – cable and plug connection:

Specifications - cable		Specifications - plug	
Number of poles	4	Number of poles	4
Cross-section	4x 0,25mm ²	Fastening	snap
Cable jacket	PVC	Type of protection	IP 40
Temperature range (in motion)	-5°C / +70°C	Temperature range (in motion)	-20°C / +70°C



BKI 105 e

Operating Instructions

4100-001-04/93

Department	TB / Schell	Electronically controlled lubricators 125 cm³ battery-operated and with external power supply 65 91 050; 65 91 053; 65 91 054; 65 91 059; 65 91 061; 65 91 064	Page	4	4
Rev. Index	D		Name	Schell	10-04-03
Date	4.04.2014		Released	TB/Lorch	10-04-03

Technical description for the emptying monitor (magnetic-field sensor):

As soon as the remaining quantity of lubricant is approx. 5 % the magnetic-field sensor emits a signal – both electric and visual via an incorporated LED. The magnetic-field sensor recognizes the position of the piston and transmits the signal „empty“ (approx. 5% grease or oil reserve until the lubricator will be completely empty) of the electronic lube dispenser to a signal transmitter (e.g. signal lamp, loudspeaker) or to the control.

Technical data for BMF 305 magnetic-field sensor (PNP N.O. switch)	
Specifications	
Rated field strength H_n	1,2 kA/m I
Assured field strength H_a	$\geq 1,2$ kA/m I
Hysteresis H	$\leq 45\%$ of H_n
Temperature drift of switching point	$\leq 0,3 \%$ /°C
Ambient temperature T_a	-25...+70 °C
Utilisation category	DC 13
Elektrical Data	
Operating voltage U_B	10...30 V DC
Voltage drop U_d at $I_e \leq 100$ mA	$\leq 3,1$ V
Rated insulation voltage U_i	75 V DC
Rated operating current I_e	200 mA
No-load current I_o damped/undamped	≤ 30 mA/ ≤ 10 mA
Cut-off current I_r	≤ 80 μ A
Protected against polarity reversal	yes
Short-circuit protected	yes
Permissible load capacitance	≤ 1 μ F
Mechanical data	
Type of protection acc. to IEC 529	IP 67
Material of housing	LCP
Type of connection	cable
Number of conductors x conductor cross-section	3 x 0.14 mm ²

Installation instruction / pin assignment for the magnetic-field sensor:

<u>Pin</u>	<u>Colour</u>	<u>Connection</u>
Bu	blue	- (negative) supply voltage, 10-30 V DC (DC voltage)
Bn	brown	+ (positive) supply voltage, 10-30 V DC (DC voltage)
Bk	black	output (positive)

It is, for example, possible to connect a lamp or a relay winding between pin bk (black) and pin bu (blue).

When the switch is closed (yellow LED flashes) the „+“ (positive) signal of the supply voltage is connected with pin bk (black); max. possible current of 200 mA at 30 V supply voltage.

In this case, for example, the lamp or the relay winding between pin bk (black) and pin bu (blue) would be live making the lamp flash or the relay close.

When connecting a relay, it is advisable to provide a protective diode above the relay winding so that the inductive voltage induced in the relay in the dropout mode will be short-circuited thus protecting the switch..